

Work Order ID 97335

February-15-13 8:10:55 AM

97335

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Item ID: D206-802-131 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: 5 Door Opener Installation, Metal Baggage Door
 Start Date: 2/15/13 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 2/15/13 Req'd Qty: 1.00 *1* Customer:
 Reference:

Approvals: Process Plan: Date: Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D407-802-3	A								
100		0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Document Control	Photocopy bluefile and create labels per PPP D206-802-131		CHG002						
105	Pick Kit	0.00							
105									
Packaging	Memo	0.00							
Packaging									
110	QC4- 100% Inspect kits for completeness	0.00							
110									
QC	Memo	0.00							
Quality Control									

SHD
B25

1 MLJ 13-02-15

26/15 SP

SHD
B25

1

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Item ID: D206-802-131

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: 5 Door Opener Installation, Metal Baggage Door

Start Date: 2/15/13 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 2/15/13 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120		0.00							
120	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPPDD206-802-131								
	Location: _____								
	PPP rev: _____								
130									
130	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

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B/2/15

ML5 13-02-15

Mr
13-2-15

Picklist Print

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Work Order ID: 97335

Parent Item: D206-802-131

Parent Item Name: 5 Door Opener Installation, Metal Baggage Door

Start Date: 2/15/13

Required Date: 2/15/13

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 10.12.03 as per dwg rev.A DD verf:EC
ECN12-624 DD verf:EC

IPP Rev:B 12.07.30 AS PER

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D206-802-029 Crew Door Opener Installation, LH		Manufactured	No			105	Each	2.0000	0	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG021		2							
				70045		2							
D206-802-030 Crew Door Opener Installation, RH		Manufactured	No			105	Each	2.0000	0	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG021		2							
				70043		2							
D206-802-031 Passenger Door Opener Installation, LH		Manufactured	No			105	Each	2.0000	0	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG021		2							
				73147		1							
				85052		1							
D206-802-032 Passenger Door Opener Installation, RH		Manufactured	No			105	Each	2.0000	0	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG021		2							
				77811		1							
				87411		1							
D206-802-033 Baggage Door Opener Installation, Metal		Manufactured	No			105	Each	1.0000	0	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG021		1							
				85053		1							

13/2/15 SD

REFERENCE ONLY

DART AEROSPACE LTD.

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5.3 D206-802-033 Baggage Door Opener Kit, Metal

Qty -033	Part Number	Description
<input checked="" type="checkbox"/>	D206-802-033	BAGGAGE DOOR OPENER KIT, METAL
1	D3552-19	DOOR PROP
1	D4109-043	DOUBLER ASSEMBLY
1	D4113-041	DOUBLER ASSEMBLY, BAGGAGE DOOR
4	80-004-2-6	INSERT
8	CR3213-4-2	RIVET
4	MS27039C1-06	SCREW
4	NAS1149C0363R	WASHER

5.4 D407-802-019 Baggage Door Opener Kit, Composite

Qty -019	Part Number	Description
<input checked="" type="checkbox"/>	D407-802-019	BAGGAGE DOOR OPENER KIT, COMPOSITE
1	D3552-19	DOOR PROP
1	D4109-041	DOUBLER ASSEMBLY, BULKHEAD
1	D4109-043	DOUBLER ASSEMBLY
3	80-004-2-6	INSERT
4	MS27039C1-05	SCREW
3	MS27039C1-06	SCREW
7	NAS1149C0363R	WASHER
4	NAS1836-3-08M	INSERT

5.5 D206-802-131/-133/-135 Combination Kits.

Qty -131	Qty -133	Qty -135	Part Number	Description
<input checked="" type="checkbox"/>			D206-802-131	5 DOOR OPENER KIT (METAL BAGGAGE DOOR)
	<input checked="" type="checkbox"/>		D206-802-133	5 DOOR OPENER KIT (COMPOSITE BAGGAGE DOOR)
		<input checked="" type="checkbox"/>	D206-802-135	4 DOOR OPENER KIT
1	1	1	D206-802-029	CREW DOOR OPENER KIT, LH
1	1	1	D206-802-030	CREW DOOR OPENER KIT, RH
1	1	1	D206-802-031	PASSENGER DOOR OPENER KIT, LH
1	1	1	D206-802-032	PASSENGER DOOR OPENER KIT, RH
1			D206-802-033	BAGGAGE DOOR OPENER KIT, METAL
	1		D407-802-019	BAGGAGE DOOR OPENER KIT, COMPOSITE

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Revision: A
Date: 10.10.13